



1025 E. Waterford • Wakarusa, IN 46573

www.SOARINGEAGLECAMPERS.com

OWNERS MANUAL

Camper Notes:

Tip: Always start your notes with the date.

This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

TABLE OF CONTENTS

	<u>Page</u>
Key Information	2
Customer Information Update.....	4
Pre-Trip Check List.....	5
Owner's Information.....	6
Limited Warranty.....	8-10
Traveling	11
Power System.....	12
Care & Maintenance	14



Dear Valued Customer,

CONGRATULATIONS! and thank you for your business. This owner's manual outlines the Soaring Eagle Campers, Inc. One Year Bumper-to-Bumper Limited Warranty, as well as the Five Year Limited Structural Warranty.

We encourage you to follow the Product Delivery Inspection procedures with your selling dealer. You should receive an extensive walk through and demonstration of your camper, and the warranty statement contained in this manual should be fully explained to you. The desired result is that you have been informed of the warranty provided, the operation, the maintenance required, and details of the responsibilities of the manufacturer, dealer, and retail partnership.

At Soaring Eagle Campers, Inc., we want you to be able to use and enjoy your new camper to the fullest. In the following pages, you will learn about your warranty, the features of your Soaring Eagle Campers, Inc. camper, and the maintenance necessary to ensure years of enjoyable use. We encourage Soaring Eagle Campers, Inc. owners to review and pay special attention to the following:

- Warranty Statement – please read the full warranty statement.
- Weight rating – please review the proper loading, tie-down instructions for your safety and that of others.
- Care and Maintenance – review sealant maintenance requirements.
- Modifications/Deviations – review that changes or alterations can void the warranty.
- Condensation – review causes and advice on how to reduce and control.

Your unit has been inspected by the factory, and received a final inspection at the dealership. Please allow your dealership to assist you in remedying any warranty issues, and should you need to contact our Wakarusa, Indiana, service facility, please contact us at (574) 862-4893.

We wish you many seasons of successful use with your Soaring Eagle Campers, Inc. product.

Best Regards,

The “Soaring Eagle Campers, Inc.” Team

SOARING EAGLE CAMPERS, INC.
Warranty Department
1025 E. Waterford • Wakarusa, IN 46573
Ph: (574) 862-4893

NOTE: This manual is based on the latest information available at the time of publication. Due to continuous product development and improvements, Soaring Eagle Campers, Inc. reserves the right to make changes in product specifications and components without prior notice or obligation.

KEY INFORMATION

Important Facts:

If you are traveling and experience any issues or difficulties with the camper, contact your authorized dealer who can provide service remedies. Keep your warranty registration form with the camper at all times since it must be presented for warranty service. This form is your proof of purchase and provides the date of retail sale, both of which are necessary to determine warranty eligibility. If needed, feel free to contact Soaring Eagle Campers, Inc. directly.

Important Facts:

Please inspect your camper at the time of delivery and make sure you accept it as delivered to you. This camper may have been sold to an independent dealer who is not an agent of Soaring Eagle Campers, Inc. for resale in the ordinary course of the dealer's business on terms and conditions and equipped as he and you determine and your agreement is solely with the dealer, not Soaring Eagle Campers, Inc. Soaring Eagle Campers, Inc. does not participate in retail sales or retail contracts in any instance, other than by terms of this Limited Warranty.

Important Facts:

Soaring Eagle Campers, Inc. reserves the unrestricted right at any time and from time to time to make changes in the design of and/or improvements upon its product without thereby imposing any obligation upon itself to make corresponding changes or improvements in or upon its products already manufactured. Soaring Eagle Campers, Inc. further reserves the right to substitute parts or components of substantially equal quality in any warranty service required by operation of this Limited Warranty.

Important Facts:

Like any other product, a Soaring Eagle Campers, Inc. camper and the products installed in it will require care and maintenance attention by the owner and occupants. Please read and follow all care and maintenance manuals and instructions supplied with your camper.

Key Information to have on hand (Soaring Eagle Campers, Inc. customer should fill out):

All warranty work needs to be completed during the term of the warranty.

Warranty beginning date: ____/____/____ Warranty ending date: ____/____/____

UNIT SERIAL#: _____

Note: All service work performed after the expiration date will not be covered by Soaring Eagle Campers, Inc.

Original Owner: _____ Phone Number: _____

Dealership Purchased from: _____ Phone Number: _____

Second Owner: _____ Phone Number: _____

Person or Dealership Purchased from: _____ Phone Number: _____

OUR VALUED CUSTOMERS

If, for any reason, you have a problem obtaining satisfactory and timely warranty service that may substantially impair the use, value or safety of your Soaring Eagle Campers, Inc. product, please call us so that we may attempt to resolve your concerns. Authorized dealers are independent contractors and independently owned businesses. This is also true of the authorized service centers.

Please note, your Soaring Eagle Campers, Inc. warranty covers warrantable repairs that are performed by an authorized Soaring Eagle Campers, Inc. dealer at their service center or facility only. It is important for the owner to know that if you are unable to bring in your unit for repairs, Soaring Eagle Campers, Inc. is not responsible for any costs incurred for the service call charge, or time accrued to come out to your unit.

Can't find a dealer? Have an emergency? Soaring Eagle Campers, Inc. customer service can be reached at (574) 862-4893. We can help locate a dealer nearby or, in case of emergency or special circumstances, provide authorization to a local repair facility.

Before using any non-authorized dealer for any warranty repair – call Soaring Eagle Campers, Inc. first!



CUSTOMER INFORMATION UPDATE FORM

Soaring Eagle Campers, Inc. strives to keep the most accurate and current customer information in its files in order to maintain good customer relations.

If you bought this unit new, we have your information from the warranty registration form which you have sent to us on file. If, however, you purchased this unit as used then we ask that you complete the following information and mail it to us so that we can be sure that our records are updated.

Please note that the date of purchase on the card will show the original date the camper was first purchased and is the date applicable warranties originated. **Note: the Warranty on a Soaring Eagle Campers, Inc. camper is non-transferable.** This customer information update form is for record keeping purposes only. If you have any questions, please contact a Soaring Eagle Campers, Inc. service representative.

DATE: _____ CAMPER SERIAL NO.: _____

CUSTOMER FULL NAME: _____

CUSTOMER ADDRESS: _____

TELEPHONE NUMBER: _____

EMAIL ADDRESS: _____

PURCHASED FROM: _____

ADDRESS: _____

Soaring Eagle Campers, Inc.
ATTN: Service Department
1025 E. Waterford • Wakarusa, IN 46573
Ph: (574) 862-4893

PRE-TRIP CHECKLIST:

CHECK CLEARANCES PRIOR TO PULLING OUT!

This checklist may seem like it contains basic items, but many are taken for granted and can spoil a trip if not attended to prior to moving the camper.

You may want to use this list as a start for your own Pre-Trip checklist, which may include your personal camping gear and food preferences.

Have read and understood your owner’s manual? _____ If not, please do so now.

INTERIOR:

- Make sure any slide-out beds are in place..... _____
- Make sure the refrigerator door lock is engaged.... _____
- Make sure cabinet doors/drawers are closed.... _____

EXTERIOR:

- Unit is tied downs/secured tightly to the truck _____
- All exterior lights operational _____
- Battery is fully charged,..... _____
- Secure cargo and lock entry door..... _____
- Disconnect all shore lines _____

(City water, electric)

OWNER'S INFORMATION

This guide has been provided by Soaring Eagle Campers, Inc. for the purpose of providing instructions about the operation and maintenance of this camper and its components. The only warranty offered by Soaring Eagle Campers, Inc. is set forth in the written Warranty that applies to this camper (see pp. 8-10). Nothing in this manual creates any other warranty, either expressed or implied.

Instructions are included in the manual for operating some of the components that are standard on this camper. Instructions may also be given for components that are options and may not appear on all campers. For more detailed information on the components installed, refer to the individual component manufacturer's operating instructions contained in the Owner's Information Package.

Soaring Eagle Campers, Inc. has attempted to compile the most current information available at the time this guide was published. If the components in your unit vary significantly from what is described within this manual, then consult the instructions provided by the component manufacturer found in the Owner's Information Package.

Throughout this guide, reference is made to the following terms: Warning, Caution, and Note. These terms indicate important information that must be understood and followed. The definitions of these terms are:



WARNING

Personal injury or even death could result from failure to follow instructions properly. Physical damage to the unit or equipment may also occur.



CAUTION

Physical damage to the unit or equipment could result from failure to follow instructions properly. Personal injury is possible but unlikely.



NOTE

Please pay special attention to this important information regarding the topic.

Very Important:

Your warranty is activated **only** after Soaring Eagle Campers, Inc. has received your signed warranty registration card from your selling dealer where it should have been signed. If you never signed this card or wish to make sure your warrant is activated, please contact your dealer or the Soaring Eagle Campers, Inc. Warranty Department at (574) 862-4893, or you may inquire in writing to Soaring Eagle Campers, Inc., 1025 E. Waterford, Wakarusa, IN 46573.

Dispute Resolution Procedures

Negotiation, Mediation, and Arbitration. Any dispute arising out of or relating to the sale or use of this camper, including any disagreements regarding application of the Limited Warranty (a “Dispute”) shall be resolved as follows:

- a. Owner and Soaring Eagle Campers, Inc. shall first attempt, in good faith, to resolve the Dispute promptly by discussion and negotiation.
- b. If the Dispute cannot be resolved by discussion and negotiation, then Owner and Soaring Eagle Campers, Inc. shall attempt to resolve it through mediation with the assistance of a qualified and independent mediator.
- c. If the Warranty Dispute cannot be resolved through mediation, then the parties shall finally settle the Warranty Dispute by binding arbitration conducted before a single, neutral arbitrator. Such arbitrator shall be selected from a panel supplied by the American Arbitration Association (“AAA”) from arbitrators who are members of the National Academy of Arbitrators. Unless otherwise agreed to in writing by the parties, the AAA Commercial Dispute Resolution Procedures and Supplementary Procedures for Consumer-Related Disputes shall apply to the arbitration process and proceedings.
- d. The parties shall conduct any mediation or arbitration proceedings pursuant to this section in Elkhart County, Indiana.

Jurisdiction and Applicable Law

Exclusive jurisdiction for deciding any claims, demands or causes of action for defects or representations of any nature or damages due from such defects or representations shall be in the courts in the State of Indiana. The laws applicable to any litigation, dispute, mediation, arbitration or any claim whatsoever arising, from the sale, purchase or use of the recreational camper shall be those of the State of Indiana.

Soaring Eagle Campers, Inc.

Limited Warranty

One Year Bumper-to-Hitch Limited Warranty – Five Year Structural Limited Warranty

**For Campers Manufactured By Soaring Eagle Campers, Inc.
Sold in the United States and Canada.**

COVERAGE PROVIDED: GENERAL

Your new camper, including the plumbing and electrical systems installed by the manufacturer, is warranted under normal use to be free from manufacturing defects in material and workmanship for a period of one (1) year from date of purchase by the original owner.

COVERAGE PROVIDED: STRUCTURAL

Your new camper's structure is warranted to be free from manufacturing defects in material and workmanship for a period of five (5) years from date of purchase by the original owner. **The "structure" consists of the entire aluminum frame including floor, walls and roof framing, and their attachment to each other,** but does not include other elements of camper such as but not limited to, wall coverings, cabinetry, stabilizer jacks, floor decking, installed equipment, vents, lighting, etc..

COVERAGE PROVIDED: APPLIANCES

Many vendor supplied items installed in your camper by the factory have their own vendor warranty statements offering coverage to the original consumer purchaser and are not transferable. Soaring Eagle Campers, Inc., and its dealer network will assist in your processing the warranty resulting from an appliance manufacturing defect through its normal warranty policies and procedures. It is strongly recommended that you fill out each product's warranty registration information so that you will be eligible for warranty claims should they arise.

OWNER'S OBLIGATIONS

LIMITATIONS:

This warranty extends to the first purchaser, is not transferable and begins on the date of original retail delivery or the date the camper is first placed into service (whichever occurs first). This warranty extends for a period of one (1) year (Bumper to Hitch) and five (5) years (structural) from such date. **Written notice of defects must be given to the selling dealer or the manufacturer no later than ten (10) days after the expiration of the applicable warranty.** Warranty repairs, if required, will be made without charge and within industry standards, after your camper is taken to an authorized service center.

The owner is responsible for normal maintenance.

However, minor adjustments (such as adjustments to the interior or exterior doors, cabinet latches, voids in sealants, etc.) will be performed by the dealer during the first ninety (90) days of warranty coverage. Thereafter, such adjustments are the responsibility of the owner as normal maintenance, unless required as a direct result of repair or replacement of a defective part under this warranty.

If a problem occurs which the owner believes is covered by this warranty, the owner shall contact the selling dealer, or other authorized dealer, giving them sufficient information to resolve the matter.

The owner is also responsible for inspecting and maintaining sealants or seals around all attachments related to the structure, including servicing the installed equipment in accordance with the vendor's provided recommendations.



CAUTION

The owner's failure to perform such inspection and maintenance, which results in water damage or any other damage, shall void the warranty.

The owner shall be responsible to deliver the camper to the dealer, authorized service center, or factory for all warranty repairs. **It is the owner's responsibility to return the camper to an authorized service center for any repairs that may be required.**

It is the owner's responsibility to notify the selling dealer of a defect in a timely manner. Failure to notify in a timely manner will void all or portions of this one year limited warranty.

This warranty gives you specific legal rights and you may also have other rights, which vary from state to state.



NOTE

UNITS ARE MANUFACTURED FOR SPECIFIC PURPOSES. UNITS USED AS RESIDENTIAL, OR RENTAL MAY VOID YOUR WARRANTY.

WHAT IS NOT COVERED BY THIS WARRANTY:



NOTE

SOARING EAGLE CAMPERS, INC. IS NOT LIABLE FOR CONSEQUENTIAL OR INCIDENTAL DAMAGES:

Soaring Eagle Campers, Inc. shall not be liable for any incidental or consequential damages or expenses you might incur such as: expenses for transportation, lodging, loss or damage to personal property, loss of use, inconvenience or loss of income.

Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.



NOTE

SOARING EAGLE CAMPERS, INC. IS NOT LIABLE FOR ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE

Soaring Eagle Campers, Inc. makes no implied warranties.

THE LIMITED WARRANTY IS EXPRESSLY IN LIEU OF ANY OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING ANY WARRANTY OR MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

Some states do not allow limitation of implied warranties, so the above limitation may not apply to you.

SOARING EAGLE CAMPERS, INC. MAKES NO OTHER WARRANTY THAN THE LIMITED WARRANTY STATED ABOVE.

Soaring Eagle Campers, Inc., is not responsible for any representation or warranty that is not herein stated. Dealers or any other persons are not authorized to make modifications to this warranty. Any additional statements concerning this warranty, whether oral or written, are not the responsibility of the manufacturer and should not be relied upon.

ALSO EXCLUDED FROM WARRANTY:

The following items are NOT covered by any warranty. Soaring Eagle Campers, Inc. makes NO WARRANTY regarding the following items:

1. Batteries, appliances and other equipment, which are covered by the separate warranties of the respective manufacturers of these components.
2. Damage caused by or related to:
 - A. Accidents, misuses or negligence.
 - B. Alteration or modification of the camper or damage incurred resulting from alteration or modification.
 - C. Environmental conditions (salt, hail, chemicals in atmosphere, etc.)
 - D. Failure to comply with instructions contained in the Owners Manual.
3. Normal deterioration due to wear or exposure, such as fading of fabrics or drapes, carpet wear, etc.
4. Normal maintenance and service items such as light bulbs, fuses, lubricants, sealant and seals, door adjustments, etc. or damages resulting from lack of maintenance.
5. Extra expenses such as transportation to and from dealer or authorized service center, loss of time, loss of pay, loss of use of the camper, inconvenience, commercial loss, towing charges, bus fare, camper rental, incidental charges such as telephone calls or lodging bills, or other incidental or consequential damages (other than injury to the person).
6. Any unit used as a commercial unit, residential unit or used as a rental unit.
7. Additional charges for transportation to and from on-site service.
8. Condensation on any window or other parts as a result of condensation including any mold or related water damage.

DELIVERY:

To assist in avoiding problems with your camper, we recommend you do the following:

1. Read the warranty. Go over it thoroughly with your dealer.
2. Inspect the camper. Do not accept delivery until you have gone through the camper with the dealer. The manufacturer has provided a checklist to be used during retail delivery. Check each item on the list and make sure the dealer does the same. Do not sign this checklist until you are satisfied with each inspection.
3. Ask questions about anything concerning your camper you do not understand.

4. Be sure your truck has the capacity to carry the camper you have selected.

**NOTE**

You are responsible for completing and forwarding warranty forms for all components and appliances installed in your camper. Failure to do so may result in loss of warranty coverage by the component or appliance manufacturer.

Throughout the manufacturing process, your camper has been inspected by our quality inspectors. However, our final inspection at the factory is not the last one. The pre-delivery inspections (including systems check) your dealer performs are the final inspections due to the unit prior to receiving your new camper. Your dealer should assist you in understanding the limited warranties and completing necessary forms to activate them.

DEALER'S OBLIGATIONS:

By agreement with the manufacturer, the dealer is obligated to maintain the camper prior to retail sale, to perform a detailed pre-delivery inspection and to make any repairs necessary to correct defects in material or workmanship.

1. Maintain the camper prior to retail sale.
2. Perform a detailed pre-delivery inspection (including all systems check) and make any repairs necessary to correct defects in material in workmanship.
3. Provide a thorough customer walk through. This is done to familiarize the customer with the camper, its systems, components and its operation. The manufacturer has provided a checklist to be used during retail delivery. Do not sign this checklist until you are satisfied with each inspection.

SHOULD THE DEALER NOT RESOLVE THE PROBLEM:

If the dealer is not able to resolve a problem covered by this warranty, the owner should provide the manufacturer, at the address listed below, a written description of the problem and attempts made to resolve it.

SOARING EAGLE CAMPERS
1025 E. Waterford
Wakarusa, IN 46573
Phone: 574-862-4893

YOUR WARRANTY IS NOT VALID UNTIL IT HAS BEEN SIGNED AND SUBMITTED TO SOARING EAGLE CAMPERS, INC.

Soaring Eagle Campers, Inc. reserves the right to cure all warranty claims. Service work conducted by any party not specifically authorized by Soaring Eagle Campers, Inc. to undertake such work is specifically not covered by this Limited Warranty and WILL VOID THIS LIMITED WARRANTY.

The owner agrees to maintain all evidence of any defect or damage through the ultimate resolution of any claim and make such evidence available to Manufacturer and further agrees that the failure to preserve evidence will result in loss of the claim.

The owner, at his expense, will deliver the camper to the dealer or authorized repair location or manufacturing plant for warranty service as designated.

Traveling

Traveling with a truck camper in the bed of your truck - A good way to practice this is to choose a large parking lot (where it is permissible).

Easing to a stop and starting smoothly saves wear and tear on your truck, saves gas, and prevents damage to items stowed in the camper. Remember, when traveling with the camper in your truck bed - always maintain at least three cars (approximately 35 ft) length space between you and the car in front of you for every 10 miles of speed that you are traveling. This should give you ample time to stop in case of an emergency.

As you drive, try to anticipate problems that may occur and prepare for them, even though they may never happen. Anticipate dips, gutters and depressions in the street, slowing down well in advance, as these are the hardest jolts of any kind on your car, your hitch, your camper and items stored in your camper. Take dips and bumps slowly and be certain that the truck wheels have passed the point before accelerating. Cross railroad tracks slowly. Always release your brakes before crossing.

On long grades, you may want to shift into a lower gear (or lower range, if you have automatic transmission) before your engine labors.

When going downhill, use the same procedure as going uphill well in advance; the compression of your truck's engine will help to slow your whole rig safely. Avoid conditions that require excessive and prolonged use of your brakes. Apply and release brakes at short intervals to give them a chance to cool.



WARNING

IMPROPER BRAKING CAN RESULT IN SERIOUS PERSONAL INJURY OR DEATH. When being overtaken, passing or meeting an oncoming bus, tow camper or other large camper, air turbulence may be encountered and may cause you to feel the camper sway. When this occurs a slight acceleration and/or applying the brakes will help overcome the sway sensation

Turning Corners

Here's where you find the first basic difference with a camper in the bed of your truck. The camper in the bed of your truck causes a change in the center of gravity for your vehicle. Be sure to take turns slowly as taking them too fast could potentially put undue stress on the tie down system.

Slippery Pavement

On slippery and icy pavement, drive slowly, and if you feel you are skidding, gently apply the camper brakes only.

Backing and Parking

After arriving at your destination, your next task is to choose a good level parking space and back into it. A recommended procedure for backing into a space is:

1. Stop near the site, get out and look it over. (Check the site for low hanging tree limbs, posts, large rocks, etc., which are to be avoided)
2. With everything clear, maneuver the truck into position for backing into the site.

Maintain Safe Braking Distance

Braking action involves *perception time* and *reaction time*. First, a person has to decide to push on the brake pedal. That is *perception time*. Then that person has to bring up their foot and do it. That is *reaction time*.

Average *reaction time* is about 3/4 of a second. But that is only an average. It will be less with one drive and more (up to two or three seconds) with another. Age, physical condition, alertness, coordination and eyesight all will play a part in the *perception time* and *reaction time*. So do alcohol, drugs and frustration.

But even in 3/4 of a second, a truck without a camper in it, moving at 60 mph (100 km/h) travels 66 feet (20 m). That is *without* a camper in it. That could be a lot of distance in an emergency, so keeping enough space between your vehicle and others is very important. Especially when considering that it takes even longer to stop when you have a camper attached to your vehicle.

Of course, actual stopping distances vary greatly with the surface of the road (with it's gravel or pavement); the condition of the road (wet, dry, icy); tire tread; the condition of your brakes; the weight of the camper and the amount of brake force applied.

The distance required to properly stop when carrying a camper is often underestimated. As a good rule of thumb, when traveling with the camper, always maintain at least three cars (approximately 35 ft) length space between you and the car in front of you for every 10 miles of speed you are traveling. This should give you ample time to stop in case of an emergency.



WARNING

Failure to maintain adequate braking distance between your truck carrying a camper and the vehicles in front of you can cause property damage, serious injury or loss of life.

POWER SYSTEM

Shown here is a typical 110V power cord, attached to the unit.

Note: Units equipped with A/C have 30 amp service and require a heavier cord.



SHORELINE GROUND CAUTION!

MAKE SURE YOUR POWER SUPPLY IS PROPERLY GROUNDED! IF YOUR POWER SUPPLY TO THE CAMPER IS NOT GROUNDED YOU WILL EXPERIENCE A DANGEROUS SHOCK WHEN STANDING ON THE GROUND AND TOUCHING A METAL PORTION OF YOUR TRAILER! USE A CONTINUITY TESTER TO ENSURE PROPER POWER SUPPLY!



CAUTION!

DO NOT USE AN EXTENSION CORD WITH A CURRENT RATING LESS THAN THE AMPERAGE YOUR CAMPER REQUIRES. EXTRA EXTENSION CORDS REDUCE THE AMPERAGE AND VOLTAGE BEING SUPPLIED TO THE RV AND MAY CAUSE DAMAGE TO ELECTRICAL COMPONENTS, INCLUDING THE SHORELINE CORD.

30-Amp and 110-Volt Service

30-amp service is also 110-volt service, but it is capable of running up to 30-amps of draw

Listed below are components that might be used in SOARING EAGLE CAMPERS, INC. campers and the typical maximum amperage draw each one has. This chart may help you decide which components you can safely use for an extended period without damage.

Components	Amperage
Air conditioners (each)	15
Microwaves	15
Hair dryer	8
Vacuum	5
TV	1.0
VCR	1.0
Charger	14
Refrigerator	3.5
110-volt lamp	1.0



NOTE

If you travel to an RV park that offers only 50-amp service you will have to use an adapter to hook up to shore power. Use of an adapter is not recommended, but may not be avoidable.

Power Converter

Your camper may be equipped with an electrical power converter that changes 110-volt power to 12-volt power to run 12-volt powered appliances. It gets the 110-volt power by way of the electrical cord (shown left). Shown here is the circuit breaker/fuse box for the 110V electrical system.



Circuit breakers and fuses protect the circuits in the camper. Locate the converter and see where the fuses are located. If you blow a fuse, turn off and unplug any appliances in use. Unplug the fuse. Check the fuse for breakage and replace it with a new fuse of the proper rating.

If the fuse continues to fail, contact your nearest dealer. **NEVER REPLACE A FUSE WITH A HIGHER RATED FUSE THAN WHAT IS DESIGNATED.**

ELECTRICAL SYSTEM

Your electrical system is a combination 12-volt and 110-volt system, every facet carefully engineered and installed to comply with the "National Electric Code".

The combination system consists of:

1. 12-volt automotive system – DC.
2. 110-volt outside power source – AC.

110-Volt System

This is supplied by plugging the power cord into an outside 110-volt receptacle. It furnishes current to all internal 110-volt receptacles. It also supplies power for the 12-volt camper system through the converter.

The 110-volt circuits are protected by circuit breakers and will handle up to 30 rated amps. The most common cause of a circuit breaker to open is an overloaded circuit. If this happens, reduce the load and reset the breaker.

Kitchen and exterior receptacles are protected by a highly sensitive device known as a “Ground Fault Interrupter,” which is designed to sense the slightest electrical “short” at those receptacles and instantly disconnect the current before a person can be injured.

If you use a battery in your camper, batteries should be removed and stored in a warm place when not used in your camper for an extended period of time (i.e. more than 60 days). Mark the cables, positive and negative, for easy identification. Batteries are not to be stored on the concrete floors. The batteries require periodic charging during storage. If the camper is to be stored for a long period of time, it is recommended that all of the batteries inside the unit be removed from clocks, radios, smoke alarms, etc. This will prevent unnecessary drain and corrosion of the batteries.



WARNING --FIRE HAZARD

DO NOT SMOKE OR USE AN OPEN FLAME AROUND BATTERIES. AVOID MAKING ELECTRICAL SPARKS NEAR BATTERIES. FUMES FROM THE BATTERIES ARE COMBUSTABLE

Auxiliary 12V DC Electrical Connection

Auxiliary 12V electrical outlets are located inside the camper in order to attach the overhead lights/fans. These outlets are NOT to be used for anything except the provided lights/fans.

Fire Safety

The possibility of fire exists in all areas of life, and the recreational camper life-style is no exception. Recreational campers are complex machines. They are made up of many materials, some of which are flammable. Like many hazards, the possibility of fire can be minimized. This is done by recognizing the danger and practicing common sense safety and maintenance habits. For safety reasons, Livin’ Lite suggests that you keep a fire extinguisher in your unit at all times.

Effects of Prolonged Occupancy

Your camper was designed primarily for recreational use and short-term occupancy and has not been designed for full time living. If you expect to occupy the camper for an extended period, despite our efforts, be prepared to deal with condensation and the humid conditions that may be encountered. The relatively small volume and tight compact construction of a recreational camper means that the normal living activities of even a few occupants will lead to rapid moisture saturation of the air contained in the camper and the appearance of visible moisture, especially in cold weather. This is also not covered under warranty.

Just as moisture collects on the outside of a glass of cold water during humid weather, moisture can condense on the inside surfaces of your camper during use in cold weather when the relative humidity of the interior air is high. This condition is increased because the insulated walls of the camper are much thinner than house walls. Estimates indicate that a family of four can vaporize up to three gallons of water daily through breathing, cooking, bathing and washing. Unless the water vapor is carried outside by ventilation, or condensed by a dehumidifier, it will condense on the inside of the windows and walls as moisture, or in cold weather as frost or ice. It may also condense out of sight within the walls or the ceiling where it will manifest itself as warped or stained panels. Appearance of these conditions may indicate a serious condensation problem. When you recognize the signs of excessive moisture and condensation in your camper, you should take action to minimize their effects.



NOTE

Your trailer is not designed to be used as permanent housing. Use of this product for long term or permanent occupancy will lead to premature deterioration of structure, interior finishes, fabrics, and drapes. Damage or deterioration due to long-term occupancy will not be considered normal, and will under the terms of the warranty constitute misuse, abuse or neglect, and will therefore reduce your warranty protection.

Ventilation and Moisture Control

You can reduce interior moisture condensation by taking the following steps:

1. **Ventilate with outside air.** Partially open one or more windows (at least the corners) to provide circulation of outside air into the interior. While this ventilation may increase the heating load during cold weather, it will greatly reduce water condensation. Even when it is raining or snowing, ventilation air from outside will be far drier than interior air and will effectively reduce condensation inside the camper.
2. **Minimize moisture released inside the camper.** Avoid making steam from excessive boiling or use

of hot water. Remove water or snow from shoes before entering to avoid soaking the carpet. Avoid drying overcoats or other clothes inside the camper. In addition to the hazards of toxic fumes and oxygen depletion, open flames add moisture to the interior air, increasing condensation. Do not use an air humidifier inside the camper. Water put into the air by the humidifier will greatly increase condensation.

3. **Install a dehumidifier.** During prolonged, continuous use, a dehumidifying appliance may be more comfortable and effective in removing excess moisture from the interior air. While use of a dehumidifier is not a “cure-all,” and ventilation, storm windows and moisture reduction continue to be important, operation of the dehumidifier will reduce the amount of outside air needed for ventilation. Heating load on the furnace will be reduced and the interior will be less drafty.

Care and Maintenance

Cleaning:

Cabinets & sidewalls:

Clean the molded plastics and aluminum surfaces in your camper with a soft rag Simple Green or other mild detergent.

Countertops:

Your countertops are made of a laminate material and are highly resistant to normal spills and scuffs. Wash with a soft rag or sponge and mild detergent like Fantastik or 409. Avoid regular use of abrasive pads and scouring powders which will dull the surface and make it more stain-prone. Confine knife blades and slicing to a chopping block (not supplied). Pots and pans straight from the oven or burner and irons should be placed on lined hot pads, not the countertop.

Flooring:

Use a broom to sweep dirt and debris from the camper’s vinyl floor. Wipe with a damp cloth or with Simple Green if a mild detergent is needed.

Dinette cushions:

Spills, spots or stains should be treated as soon as possible to avoid permanent damage. If a spill occurs, blot the fluid with a dry towel. Do not rub the spill. Rubbing may cause the liquid to “set” in the fabric. When attempting to clean a spot or stain, always start from the outside and work inward to avoid spreading it further. Some stains or soils are extremely difficult or impossible to remove completely. These should receive immediate, professional attention. Spills, spots, stains or soils are the responsibility of the owner and are not covered by the SOARING EAGLE CAMPERS, INC. Limited Warranty. Wipe the durable vinyl with warm water and a mild soap. If a stronger cleanser is needed, try Fantastik or other product deemed safe for cleaning vinyl surfaces.

Mattress Covers:

Remove and wash in cold water with a mild detergent. Tumble dry on a low, cool setting to prevent shrinking.

Tent (where applicable):

You will find a care and cleaning tag attached to your tent. Please follow the instructions printed on that tag for best results. The tent material manufacturer suggests the following cleaning products:

Interior:

- Starbrite Vinyl Shampoo #80216
- Meguiar’s 57 Vinyl & Rubber Cleaner/Conditioner #5716
- Fantastik
- 3M Citrus Base Cleaner/Conditioner #5716
- West Marine Vinyl Cleaner #128860

Exterior:

- Mild Liquid Detergent
- Fantastik
- Resolve Carpet Cleaner
- West Marine Vinyl Cleaner #128860

Awning (where applicable):

Be sure to clean off all debris as you roll up your awnings. Periodically wash off the awning fabric with a soapy water solution. Long-term exposure to the sun may cause some



NOTE

Avoid opening and closing tent in extreme cold temperatures. Vinyl may become less pliable and more prone to damage in extreme cold.

See enclosed warranty sheet on from the tent manufacturer for more information on the tent care, cleaning and warranty.

fading over time, which is normal. Lower awning poles during rain to allow run-off. Water accumulating in the awning during rains may cause undo stress on the seams, zippers and fasteners.

Exterior Sidewalls and Diamond Plate:

When washing and waxing the exterior of your CAMPER, be sure to inspect all seams and trim for damaged or missing sealants. Occasionally during washing some sealants may be washed away, and harsh climates can accelerate the deterioration of sealants. As a guideline, inspect these areas two (2) times a year or whenever the CAMPER is washed or waxed, whichever is more frequent. Unsealed areas can lead to expensive structure repairs in the future.

Wash with water and a mild detergent. Use a soft cloth or sponge. Avoid abrasive materials or cleaners that will scratch and dull your exterior’s finish.